MAX-LOAD<sup>™</sup> Filter Bag Range

# Pleated filter bags manufactured from extended-life needle felt

Eaton's MAX-LOAD extended-life pleated filter bags are suitable for a wide range of applications, such as water treatment, chemicals, paints and varnishes, petrochemicals, metal cleaning and many more. MAX-LOAD pleated filter bags are manufactured from nominal rated polypropylene or polyester extended-life needle felt. The exceptional construction increases the filter bags dirtholding capacity and lifetime by up to ten times more than standard needle felt filter bags.

# **Features and benefits**

- Increases dirt-holding capacity by up to a factor of ten compared to a similar size standard needle felt filter bag<sup>1</sup> [1.5 lbs (700 g) per filter bag, size 02]
- Lowers maintenance costs due to a longer lifetime
- Fits into all Eaton standard size 01 and size 02 restrainer baskets
- Special surface treatment virtually eliminates fiber migration

- Material is free from silicone and crater-forming substances<sup>2</sup>
- Patented SENTINEL<sup>®</sup> seal ring provides 100% bypass-free filtration
- The pressure-activated SENTINEL seal ring provides a flexible, chemically resistant seal which adapts to any bag filter housing

## **Filter specifications**

**Materials** Extended-life needle felt polypropylene or polyester

**Seal rings** Polypropylene or polyester SENTINEL seal ring

**Retention ratings** 1, 5, 10, 25, 50 μm

# Dimensions/Parameters

**Sizes** 01: Ø 7 x 14" L (180 x 345 mm) 02: Ø 7 x 29" L (180 x 730 mm)

Filter area 01: 8.6 ft<sup>2</sup> (0.8 m<sup>2</sup>) 02: 17.2 ft<sup>2</sup> (1.6 m<sup>2</sup>)

Max. operating temperature Polypropylene: 194 °F (90 °C) Polyester: 275 °F (135 °C)

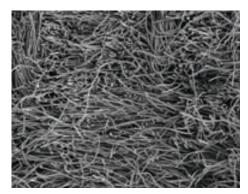
Max. differential pressure 36.2 psi (2.5 bar)

Recommended change-out pressure for disposal<sup>3</sup> 11.6 – 21.7 psi (0.8 – 1.5 bar)

Max. flow rates<sup>4</sup> 01: 44 GPM (10 m<sup>3</sup>/h) 02: 88 GPM (20 m<sup>3</sup>/h)



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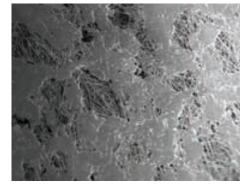


**Extended-life needle felt** in comparison to standard needle felt

- Finer fibers

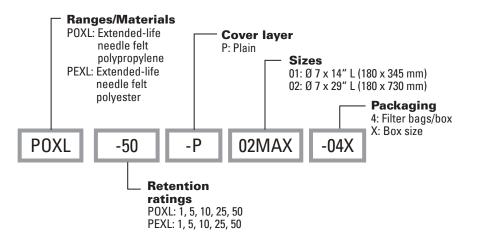
- Greater porosity

- Thicker media



Surface of a MAX-LOAD pleated filter bag - Glazed finish binds loose fibers on the surface - Full flow through surface channels

## **Ordering information**



<sup>1</sup> Based on internal lab tests.

<sup>2</sup> Based on an accepted paint compatibility test (see document QUC-STA-10).

<sup>3</sup> Depending on the respective application requirements.

<sup>4</sup> For liquids with a dynamic viscosity of 1 mPa s @ 68 °F (20 °C).

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